



ANDERSON GREENWOOD PTM/PT7 STATIC PRESSURE MANIFOLDS

Two valve calibration manifolds with a choice of metal and soft seats for static pressures up to 6000 psig (414 barg)



GENERAL APPLICATION

PTM two-valve calibration manifolds are used on static pressure transmitters, switches or gauges. The PT7 manifold is available for elevated temperatures with an integral metal seat and can be used for B31.1 applications. Available for panel or pipe stand mounting.

TECHNICAL DATA

Materials: CS, SS, Monel, Hastelloy Seats: Metal or soft

Connections

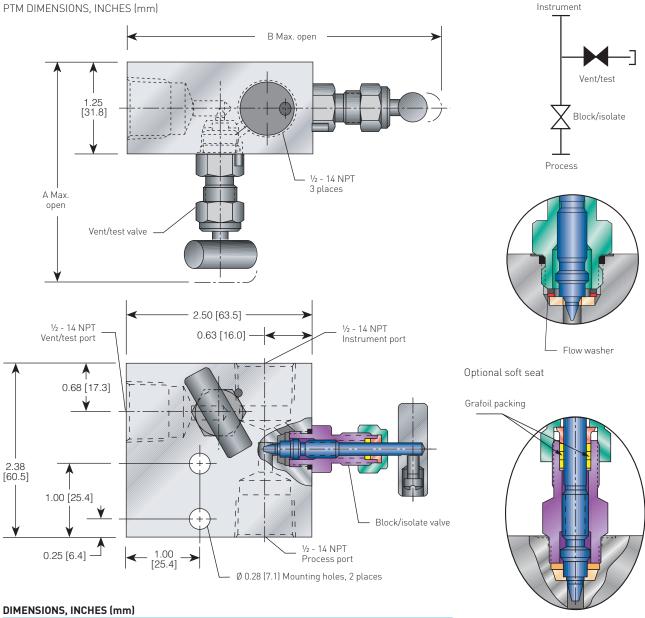
Instrument: ½" (15 mm) NPT
Process: ½" (15 mm) NPT
Pressure (max.): 6000 psig (414 barg)
Temperature range: -70° to 1000°F

(-57° to 538°C)

FEATURES

- Cost savings of 20-30% when manifolding instruments by eliminating several parts used in conventional methods of 'piping up'.
- Compact design requires minimum space for operation and installation.
- Shutoff valve, tee, calibration valve and all immediate tubing/fittings available in one simple manifold.
- PTM's unique valve seat can be converted from soft to hard simply by removing two insert washers.
- Stem and bonnet threads are rolled for increased strength, preventing galling and adding years to the useful life of the valve.
- Fewer leak points reduce leakage by having fewer parts to assemble.
- PTFE and graphite adjustable packing is easily adjusted for leak-proof, long service life.
- PTM's 0-ring stem seal stem design isolates the stem threads from the process, preventing galling and corrosion.
- Back seat stem prevents blowout.

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Packing	A	В
0-ring	2.50 (63.5)	3.75 (95.3)
PTFE	3.10 (78.7)	4.35 (110.5)
Grafoil	3.57 (90.7)	4.82 (122.4)

Grafoil packed bonnet

NOTE

1. Approximate valve weight: 2.0 lb (0.9 kg). 0.136-inch (3.5 mm) diameter orifice. Valve C_{ν} hard seat 0.25 maximum. Valve C_v soft seat 0.24 maximum.

BONNET ASSEMBLIES

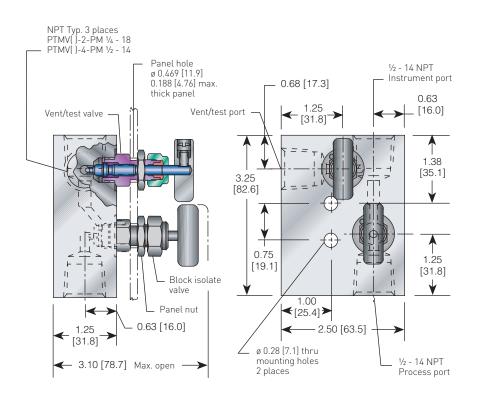
The PTM features mini-valve bonnet technology compact design with a $\ensuremath{\mathsf{V}}$ tipped stem, back seat design and soft or metal seated operation. The stem threads are rolled and lubricated to prevent galling, reducing torque and providing longer service life. All mini valve designed manifolds have a unique valve seat design which may be converted from soft seat to metal simply by removing the seat and flow washer.

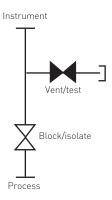
The mini-valve bonnets come in three designs:

- An adjustable PTFE stem packed bonnet which is suitable for panel mounting via external bonnet threads.
- O-ring bonnet assemblies which use a PKF or NBR 0-ring seal below the stem thread.
- Grafoil packing for applications with temperatures to 1,000°F.

ANDERSON GREENWOOD PTM STATIC PRESSURE MANIFOLDS

PTMV()-()-PM(PANEL MOUNT) DIMENSIONS, INCHES (mm)





STANDARD MATERIALS

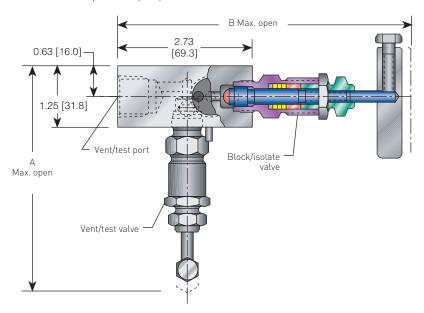
Valve	Body	Bonnet	Stem	Flow washer ⁴
CS ²	A108	A108	A581-303	316
SS	A479-316	A479-316	A276-316	316
SG ³	A476-316	A479-316	Monel® R405	316
Monel®	Monel® 400	Monel® R405	Monel® R405	Monel® 400

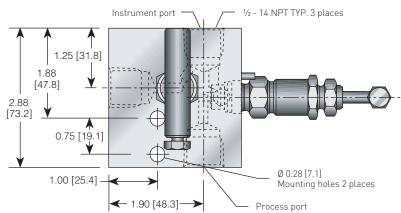
NOTES

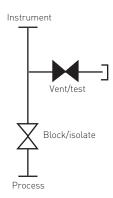
- 1. Approximate valve weight: 2.7 lb (1.2 kg). 0.136-inch (3.5 mm) diameter orifice. Valve C_{ν} hard seat 0.25 maximum. Valve C_{ν} soft seat 0.24 maximum.
- 2. CS is zinc cromate plated to prevent corrosion.
- 3. SG (Sour Gas) all SS wetted parts are RC22 or less to meet requirements of NACE MR0175-latest revision.
- 4. Soft seated valves only.

ANDERSON GREENWOOD PT7 STATIC PRESSURE MANIFOLDS

PT7 DIMENSIONS, INCHES (mm)







BONNET ASSEMBLIES

The PT7 is available with metal seated bonnet assemblies which have a rotating stem with free swivel ball-type seat for long service life. All stem threads are rolled and lubricated to prevent galling and reduce operating torque. The stem seal is a patented PTFE packing gland which is adjustable in service. All bonnets are assembled with a bonnet locking pin to prevent accidental removal while in service and a protective dust cap is fitted to contain stem lubricant and prevent the influx of contaminants.

The high-temperature bonnet assemblies use an ENC plated stem and bonnet incorporating adjustable graphite rings and back-up pressure rings to ensure a leak-free stem seal.

STANDARD MATERIALS

Valve ¹	Body	Bonnet	Stem	Ball	Packing
CS ²	A105	A108	A581-303	17-4 PH	PTFE
CS ²	A105	A105	A581-303	17-4 PH	Grafoil®/Low emissions graphite
SS	SS, A479-316	SS, A479-316	A276-316	316	PTFE
SS	SS, A479-316	SS, A479-316	A276-316	316	Grafoil®/Low emissions graphite
SG ³	SS, A479-316	SS, A479-316	Monel® 400	Monel® K500	PTFE
SG ³	SS, A479-316	SS, A479-316	Monel® 400	Monel® K500	Grafoil®/Low emissions graphite

NOTES

- 1. Approximate valve weight: 3.0 lb (1.4 kg). 0.187-inch (4.8 mm) diameter orifice. Valve C_{ν} 0.52 maximum.
- 2. CS is zinc cromate plated to prevent corrosion.
- SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions < 50 mg/l (ppm)) and NACE MR0103-2005.

DIMENSIONS, INCHES (mm)

Packing	Α	В
PTFE	3.85 (97.8)	5.33 (135.4)
Grafoil®	4.50 (114.3)	5.98 (151.9)

ANDERSON GREENWOOD PTM/PT7 STATIC PRESSURE MANIFOLDS

PRESSURE AND TEMPERATURE RATINGS - PTM

Packing	PCTFE/Delrin®	seat	PEEK seat/metal seat					
PTFE	3000 psig at	200°F	6000 psig at	200°F	6000 psig at	200°F		
	(207 barg at	93°C)	3000 psig at	300°F	4000 psig at	500°F		
			(414 barg at	93°C)	(414 barg at	93°C)		
			(207 barg at	149°C)	(276 barg at	260°C)		
0-ring	3000 psig at	200°F	6000 psig at	200°F	6000 psig at	200°F		
	(207 barg at	93°C)	(414 barg at	93°C)	(414 barg at	93°C)		

PRESSURE AND TEMPERATURE RATINGS - PT7

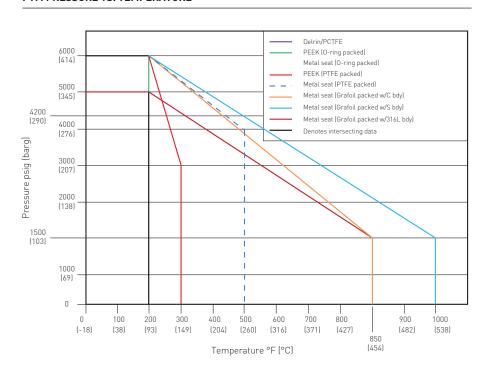
Valve	Packing	Ratings					
CS	PTFE	6000 psig at 200°F 4000 psig at 500°F					
		(414 barg at 93°C) (276 barg at 260°C)					
CS	GRAFOIL®/Low	6000 psig at 200°F 1500 psig at 850°F					
	emissions graphite	(414 barg at 93°C) (103 barg at 454°C)					
SS	PTFE	6000 psig at 200°F 4000 psig at 500°F					
		(414 barg at 93°C) (276 barg at 260°C)					
SS	GRAFOIL®/Low	6000 psig at 200°F 1500 psig at 1000°F					
	emissions graphite	(414 barg at 93°C) (103 barg at 538°C)					
SG	PTFE	6000 psig at 200°F 4000 psig at 500°F					
		(414 barg at 93°C) (276 barg at 260°C)					
SG	GRAFOIL®/Low	6000 psig at 200°F 1500 psig at 1000°F					
	emissions graphite	(414 barg at 93°C) (103 barg at 538°C)					

NOTE

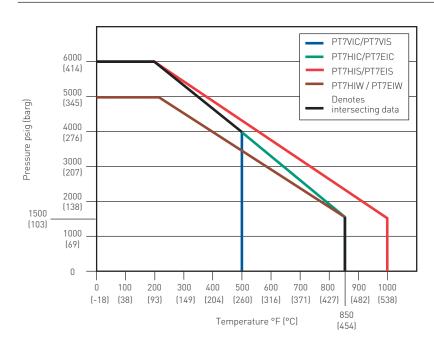
Minimum temperature for 316SS, Grafoil and PTFE packed bonnets is -70°F (-57°C).

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PTM PRESSURE VS. TEMPERATURE



PT7 PRESSURE VS. TEMPERATURE



ANDERSON GREENWOOD PTM STATIC PRESSURE MANIFOLDS

PTM - SELECTION GUIDE

Exan	nple:	PTM	٧	D	S	- 4	- SG
Bonn	et packing						
٧	PTFE						
R	O-ring (SS - FKM, CS - NBR) (soft seat only)						
Seat	material						
D	Delrin® (standard)						
K	PCTFE						
Е	PEEK						
1	Integral (body material)						
Body	material						
С	A108						
S	A479-316 SS						
M	Monel® 400						
Conn	ections						
4	½-inch FNPT (inlet) x ½-inch FNPT (outlet) x ½-inch FNPT (vent)						
2	1/4-inch FNPT (inlet) x 1/4-inch FNPT (outlet) x 1/4-inch FNPT (vent)						
Optio	ons						

AM AGCO mount
AMS AGCO mount kit (Stainless steel) AMV AGCO mount kit (vertical)

HD Hydrostatic testing (100%) (MSS-SP-61)

OCOO Oxygen clean (OC) PMI00 PMI body only

SG (Sour Gas) NACE edition 2003 /MR0103

SG3 (Sour Gas) NACE MR0175/ISO 15156-3 (latest edition)

Vent plug

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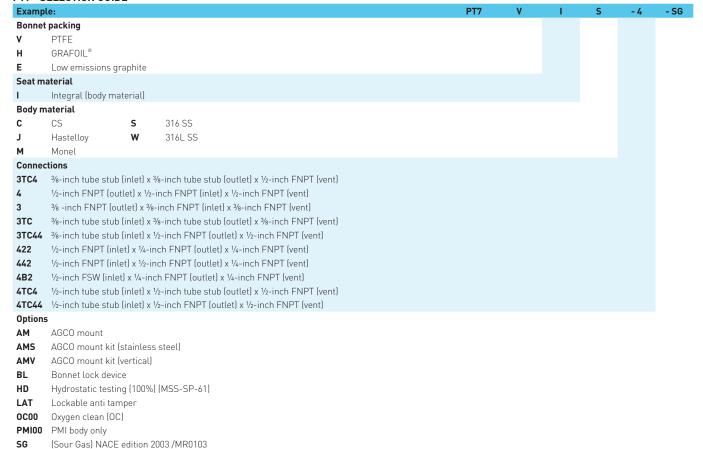
PT7 - SELECTION GUIDE

SG3

Vent plug

VΡ

(Sour Gas) NACE MR0175/ISO 15156-3 (latest edition)



ANDERSON GREENWOOD PT7 STATIC PRESSURE MANIFOLDS

PT7MHP - SELECTION GUIDE POWER INDUSTRY APPLICATIONS¹

SG

SG3

Vent plug

ASME B31.1

VΡ

ΧP

(Sour Gas) NACE edition 2003 /MR0103

(Sour Gas) NACE MR0175/ISO 15156-3 (latest edition)

Examp	le:	РТ7МНР	S	- 4	- XP	- S(
Body m	naterial					
С	A105					
S	A479 - 316 SS					
Connec	ctions					
3TC4	3%-inch tube stub (inlet) x 3%-inch tube stub (outlet)	x ½-inch FN	NPT (vent)			
4	½-inch FNPT (outlet) x ½-inch FNPT (inlet) x ½-in	ch FNPT (ver	nt)			
3	3%-inch FNPT (outlet) x 3%-inch FNPT (inlet) x 3%-in	ch FNPT (ver	nt)			
3TC	%-inch tube stub (inlet) x %-inch tube stub (outlet)	x %-inch FN	NPT (vent)			
3TC44	3%-inch tube stub (inlet) x $1/2$ -inch FNPT (outlet) x $1/2$	⁄2-inch FNPT	(vent)			
422	1/2-inch FNPT (inlet) x 1/4-inch FNPT (outlet) x 1/4-in	ch FNPT (ver	nt)			
442	1/2-inch FNPT (inlet) x 1/2-inch FNPT (outlet) x 1/4-in	ch FNPT (ver	nt)			
4B2	1/2-inch FSW (inlet) x 1/4-inch FNPT (outlet) x 1/4-inc	h FNPT (vent	t)			
4TC4	1/2-inch tube stub (inlet) x 1/2-inch tube stub (outlet)	x ½-inch FN	NPT (vent)			
4TC44	½-inch tube stub (inlet) x ½-inch FNPT (outlet) x ½	⁄2-inch FNPT	(vent)			
Option	s					
AM	AGCO mount					
AMS	AGCO mount kit (stainless steel)					
AMV	AGCO mount kit (vertical)					
BL	Bonnet lock device					
HD	Hydrostatic testing (100%) (MSS-SP-61)					
LAT	Lockable anti tamper					
OC00	Oxygen clean (OC)					
PMI00	PMI body only					

NOTES

- 1. All manifolds come standard with GRAFOIL® packing, integral seats, bonnet locks, and are subjected to hydrostatic testing.
- 2. Manifold ratings:

SST 6000 psig at 100°F 2915 psig at 1000°F (414 barg at 38°C) (201 barg at 538°C) STL 6170 psig at 100°F 3430 psig at 800°F (425 barg at 38°C) (236 barg at 427°C)

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