

INSTRUMENTS • CONTROLS • VALVES CLICK TO VISIT OUR WEBSITE 3317 Gilmore Industrial Blvd. Louisville, KY 40213 Engineering, Inc. SINCE 1954 Www.arcoengineering.com Ph: (502) 966-3134 Fx: (502) 966-3135

ANDERSON GREENWOOD H1 HAND VALVES

Large bore, %" (9.5 mm) diameter orifice, general purpose soft-seated hand valve for pressures to 6000 psig (414 barg)



GENERAL APPLICATION

A general purpose, soft-seated hand valve designed for safe, repetitive bubble-tight closure, simple maintenance and a long, reliable cycle life which is available to meet NACE requirements.

TECHNICAL DATA

Materials: CS, SS, Hastelloy® Seats: Soft
Connections: ½"; ¾"; 1" NPT
Pressure (max.): 6000 psig (414 barg)
Temperature (max.): 500°F (260°C)

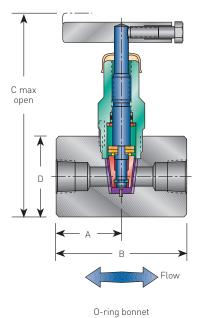
FEATURES

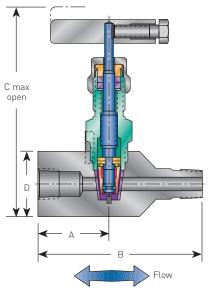
- Soft seat replaceable valve operates in dirty service with repetitive bubble-tight shutoff.
- Packing below threads prevents lubricant washout, thread corrosion, process contamination and eliminates galling.
- Dust cover protects stem from lubricant contamination.
- Safety back seating prevents stem blowout or accidental removal and provides a metal-tometal secondary stem seal while in the fully open position.
- ENC plated 316 SS stem prevents galling or freezing of stem threads. CS valves use a 303 SS stem for 'hard-to-soft' contact, to prevent galling.
- Rolled stem and bonnet threads provide additional strength.
- Mirror stem finish in the packing area provides smooth operation and extends packing life.
- Straight-through flow path means high flow capacity, bi-directional flow and rodding capabilities.
- Metal-to-metal body-to-bonnet seal in constant compression prevents bonnet thread corrosion, eliminates possible tensile breakage and gives a reliable seal point.

ANDERSON GREENWOOD H1 HAND VALVES

H1 Specifications^[2] - 3/8 inch (9.5 mm) diameter orifice

Dimension, inches (mm)





PTFE bonnet

DIMENSIONS

End			С	С		
connection ^[1]	Α	В	0-ring	PTFE	D	Valve weight lb (kg)
1/2" F x 1/2" F	1.50	3.00	5.76	5.49	1.75 sq	3.6
	(38.1)	(76.2)	[146.3]	(139.4)	(44.5)	(1.6)
1/2" M x 1" F	1.88	4.38	5.76	5.49	1.75 sq	3.6
	(47.6)	(111.3)	(146.3)	(139.4)	(44.5)	(1.6)
3/4" F x 3/4" F	2.00	4.00	6.26	6.00	2.25 hex	5.4
	(50.8)	(101.6)	(159.0)	(152.4)	(57.2)	(2.5)
3/4" M x 3/4" F	2.00	5.00	6.26	6.00	2.25 hex	5.4
	(50.8)	(127.0)	(159.0)	(152.4)	(57.2)	(2.5)
1" F x 1" F	2.00	4.00	6.26	6.00	2.25 hex	5.4
	(50.8)	(101.6)	(159.0)	(152.4)	(57.2)	(2.5)
1" M x 1" F	2.00	5.00	6.26	6.00	2.25 hex	5.4
	(50.8)	(127.0)	(159.0)	(152.4)	(57.2)	(2.5)

NOTES

- 1. Valve C_v 3.0 maximum.
- 2. For Hastelloy® and -SG3 call factory for dimensions and weights.

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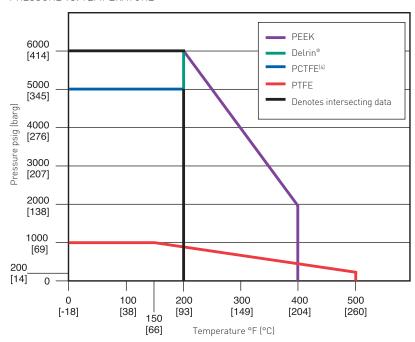
BONNET ASSEMBLIES

H1 series valves feature a soft-seated bonnet assembly which has a rotating stem and non-rotating plug. The stem threads are rolled and lubricated to prevent galling and reduce operating torque. It is available with a PTFE packing, which is adjustable in service or with a FKM 0-ring and PTFE back-up ring. All bonnets are assembled with a bonnet locking pin to prevent accidental removal while in service.

STANDARD MATERIALS

Valve	Body and bonnet	Stem	Packing	Seat ^[2]
CS ^[1]	A108 ^[1]	A581-303	PTFE or NBR 0-ring with PTFE backup ring	Delrin®
SS	A479-316	A276-316	PTFE or FKM 0-ring with PTFE backup ring	Delrin®
SG ^[3]	A479-316	Monel® R405	PTFE or FKM 0-ring with PTFE backup ring	Delrin®
SG3 ^[5]	Hastelloy® C-276	Hastelloy® C-276	PTFE or FKM 0-ring with PTFE backup ring	Delrin®

PRESSURE VS. TEMPERATURE



PRESSURE AND TEMPERATURE RATINGS

THE STORE AND TELL ELECTIONS INC.				
Seat	⅓ inch (9.5 mm) orifice			
Delrin®	6000 psig at 200°F (414 barg at 93°C)			
PCTFE ^[4]	5000 psig at 200°F (345 barg at 93°C)			
PEEK	6000 psig at 200°F (414 barg at 93°C)			
	2000 psig at 400°F (138 barg at 204°C)			
PTFE	1000 psig at 150°F (69 barg at 66°C)			
	200 psig at 500°F (14 barg at 260°C)			

NOTES

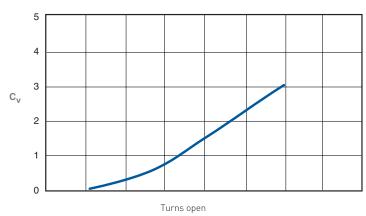
- 1. CS is zinc chromate plated to prevent corrosion.
- PCTFE, PEEK, and PTFE are available.
- SG [Sour Gas] meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions

 50 mg/l [ppm]) and NACE MR0103.
- 4. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F[®].
- SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for Cchloride conditions > 50 mg/l [ppm]).
- 6. Minimum temperature for PTFE packed valves: -70°F (-57°C).

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FLOW CHARACTERISTICS



% inch (9.5 mm) orifice, CV 3.0 maximum

LIQUIDS

$$Q_L = C_V \sqrt{\frac{(P_1 - P_2) (62.4)}{p}}$$

GASES - where P₂ > .5P₁

$$Q_V = 23.18 C_V \sqrt{\frac{(P_1 - P_2) P_2}{\text{(S.G)T}}}$$

Where:

 $\begin{aligned} & Q_L = & & \text{Flow (gpm)} \\ & Q_v = & & \text{Flow (scfm)} \end{aligned}$

 $p_0 = 0$ Density of liquid (lb/ft³) $p_1 = 0$ Upstream pressure (psia) $p_2 = 0$ Downstream pressure (psia)

T = Flowing temperature (${}^{\circ}$ R) (${}^{\circ}$ R = ${}^{\circ}$ F + 460)

 ρ (water) = 62.4 lb/ft³ at 60°F (16°C)

S.G = Specific gravity of gas (M.W. of air/28.96)

S.G air = 1000 S.G nitrogen = 0.967 S.G oxygen = 1.105 S.G helium = 0.138 S.G hydrogen = 0.0696

GASES - where $P_2 < .5P_1$

$$Q_V = \frac{(11.59) P_1 C_V}{\sqrt{\text{S.G (T)}}}$$



NOTE

1. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F $^{\circ}$.

