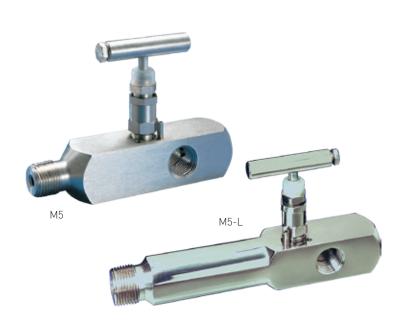




Compact, lightweight multi-port valves for pressures up to 6,000 psig (414 barg) or 10,000 psig (690 barg)



GENERAL APPLICATION

M5 valves allow the versatile positioning of gauges or pressure switches without requiring additional penetration of the main piping. The M51 is a metal seat version for high-pressure applications.

TECHNICAL DATA

Materials: CS, SS, Monel
Seats: Metal and soft
Connections: ½" to ¾" NPT; welded
also available

Pressure (max.)

M5: 6,000 psig (414 barg) M51: 10,000 psig (690 barg)

Temperature (max.)

M5: 1000°F (538°C) M51: 500°F (260°C)

FEATURES

- Cost savings through minimized components and process penetrations for multiple instrument installations with reduced possible leak points.
- Compact design minimizes space requirements; low weight improves connection strength and reduces gauge whip.
- Long body option allows up to 4" [102 mm] pipe insulation.
- Replaceable soft seat and can operate in dirty service with repetitive bubble-tight shutoff.
- Repairable metal seat can be resurfaced without removing the valve from the line.
- Ball end stem eliminates seat galling, provides bubble-tight shutoff and long life.
 Hardened, non-rotating ball ensures perfect alignment closure.
- Packing below threads prevents lubricant washout, thread corrosion, process contamination and eliminates galling.
- Easily adjustable packing decreases replacement downtime and increases valve life.
- Safety back seating prevents stem blowout or accidental removal and provides a metal-tometal secondary stem seal while in the fully open position.
- ENC plated 316 SS prevents galling or freezing of stem threads.
- Rolled stem, bonnet and male NPT threads provide additional strength.
- Mirror stem finish in the packing area enables smooth operation and extends packing life.
- Metal-to-metal body-to-bonnet seal in constant compression prevents bonnet thread corrosion, eliminates possible tensile breakage and gives a reliable seal point.

PRODUCT OVERVIEW

The standard configuration has a male or female inlet and three ½" FNPT outlet ports. All valves with male inlet connections are available threaded or prepared for welding (socket weld or butt weld) and with either standard or extended length inlet.

BONNET ASSEMBLY OPTIONS

The M5 offers the option of a metal seat or a roddable soft seated design with replaceable seats, providing easy cleanout.

The M51 is only available with a metal seated bonnet assembly for 10000 psig (690 barg) service.

All stem threads are rolled and lubricated to prevent galling and reduce operating torque. The stem seal is a patented PTFE packing which is adjustable in service. All bonnets are assembled with a bonnet locking pin to prevent accidental removal while in service and a protective dust cap is fitted to contain stem lubricant and prevent the influx of contaminants.

The M5 gauge valve is available with a Grafoil bonnet for high temperature applications.

SOFT-SEATED BONNET ASSEMBLY

The soft-seated bonnet assembly has a one-piece rotating stem and plug. In addition to the adjustable PTFE packing gland, the bonnet is available with a FKM O-ring with PTFE back-up ring.

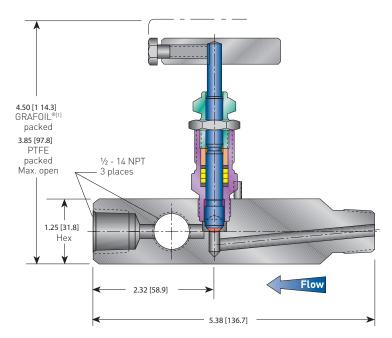
METAL-SEATED BONNET ASSEMBLY

The metal-seated bonnet assembly has a rotating stem with free swivel ball-type seat for long service life. The specially hardened ball seat is ideal for both gas and liquid service.

The high pressure M51 bonnet assembly uses a strengthened stem and bonnet which is fitted with a larger size T-bar handle.

The M5's high-temperature bonnet assembly utilizes a similarly designed stem and bonnet, incorporating adjustable graphite and back-up pressure rings to ensure a leak-free stem seal.

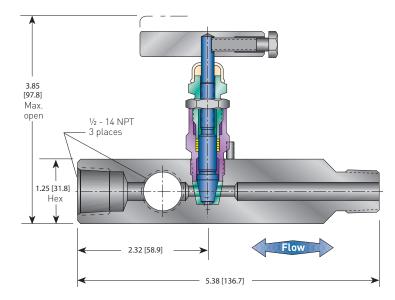
M5 AND M51 METAL SEAT DIMENSIONS, INCHES [mm]



NOTES

- 1. M5 metal seat only.
- Approximate valve weight:
 Standard 2.5 lb [1.1 kg].
 Long 3.0 lb [1.4 kg].
 Orifice size: 0.187 inch [4.8 mm] diameter. Valve C_v 0.523 maximum.
 Long body length 7.25 inch [184.2 mm] for 4 inch [102.0 mm] insulation.
- 3. For Hastelloy® and SG3 call factory for dimensions and weights.

M5 SOFT SEAT DIMENSIONS, INCHES [mm]



NOTE

- $\begin{array}{ll} \text{1. Approximate valve weight:} \\ \text{Standard 2.5 lb [1.1 kg].} \\ \text{Orifice size: 0.187 inch [4.8 mm] diameter. Valve C_V\,0.83 maximum.} \end{array}$
- 2. For Hastelloy® and SG3 call factory for dimensions and weights.

STANDARD MATERIALS

M5 Metal seat					
Valve	Body	Bonnet	Stem	Ball	Packing
CS ^[1]	A105 CS	A105 CS	A581 303 SS	17-4 PH	GRAFOIL®, Low emission graphite
CS ^[1]	A105 CS	A108 CS	A581 303 SS	17-4 PH	PTFE
SS	A479 316 SS	A479 316 SS	A276 316 SS	316 SS	GRAFOIL®, Low emission graphite
SS	A479 316 SS	A479 316 SS	A276 316 SS	316 SS	PTFE
Monel®	Monel® R405	Monel® R405	Monel® 400	Monel® K500	PTFE
SG ^[2]	A479 316 SS	A479 316 SS	Monel® 400	Monel® K500	GRAFOIL®, Low emission graphite
SG ^[2]	A479 316 SS	A479 316 SS	Monel® 400	Monel® K500	PTFE
SG3 ^[5]	Hastelloy® C-276	Hastelloy® C-276	Hastelloy® C-276	Elgiloy®	GRAFOIL®, Low emission graphite
SG3 ^[5]	Hastelloy® C-276	Hastelloy® C-276	Hastellov® C-276	Elgiloy®	PTFE

M51 Metal	seat			
Valve	Body	Bonnet	Stem	Ball
SS	A479 316 SS	A479 316 SS	A276 316 SS	A151 316 SS
SG ^[2]	A479 316 SS	A479 316 SS	Monel® 400	Monel® K500
SG3 ^[5]	Hastelloy® C-276	Hastelloy® C-276	Hastelloy® C-276	Elgiloy®

M5 Soft sea	it				
Valve	Body	Bonnet	Stem	Packing	Seat
CS ^[1]	A108 CS	A108 CS	A581 303 SS	PTFE	Delrin®
SS	A479 316 SS	A479 316 SS	A276 316 SS	PTFE	Delrin®
Monel®	Monel® R405	Monel® R405	Monel® 400	PTFE	PCTFE ^[4]
SG ^[2]	A479 316 SS	A479 316 SS	Monel® 400	PTFE	Delrin®
SG3 ^[5]	Hastelloy® C-276	Hastelloy® C-276	Hastelloy® C-276	PTFE	Delrin®

NOTES

- 1. CS is zinc-cobalt plated to prevent corrosion.
- 2. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions < 50 mg/l (ppm)) and NACE MR0103-2005.
- 3. PEEK and PTFE also available.
- 4. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F®.
- $5. \quad \text{SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 \, mg/l \, (ppm))}.$
- 6. $Elgiloy^{\circ}$ is a registered trademark of Elgiloy Specialty Metals.

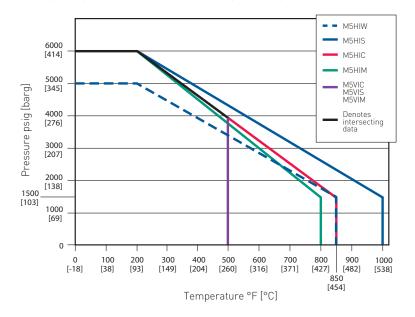
PRESSURE AND TEMPERATURE RATINGS

Valve	Packing	Ratings
M5 Metal seat		
CS	GRAFOIL®,	6000 psig at 200°F [414 barg at 93°C]
	Low emission graphite	1500 psig at 850°F [103 barg at 454°C]
SS, SG, SG3	GRAFOIL®,	6000 psig at 200°F [414 barg at 93°C]
	Low emission graphite	1500 psig at 1000°F [103 barg at 454°C]
CS, SS, Monel®, SG, SG3	PTFE	6000 psig at 200°F [414 barg at 93°C]
		4000 psig at 500°F [276 barg at 260°C]
M51 Metal seat		
CS, SS, SG, SG3	PTFE	10,000 psig at 200°F [689 barg at 93°C]
		4000 psig at 500°F [276 barg at 260°C]
M5 Soft seat		
CS, SS, Monel®, SG, SG3	PTFE	6000 psig at 200°F [414 barg at 93°C]

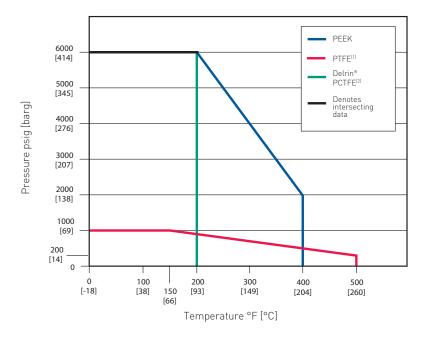
NOTES

- 1. Temperature (min.) M5/M51 PTFE or Grafoil packing: -70°F (-57°C).
- 2. M51 in 316L material maximum pressure rating: 9000 psi at 200°F; 4000 psi at 500°F.

PRESSURE VS. TEMPERATURE1 - M5 AND M51 METAL SEAT

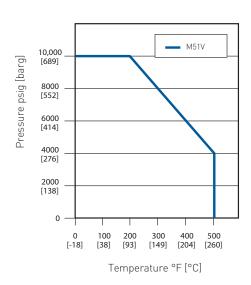


PRESSURE VS. TEMPERATURE - M5 SOFT SEAT



NOTES

- 1. O-ring packed soft seat valve 400°F [204°C] maximum.
- 2. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F $^{\circ}$.
- 3. Temperature (min.) M5/M51 316SS PTFE or Grafoil packing: -70°F (-57°C).



NOTE

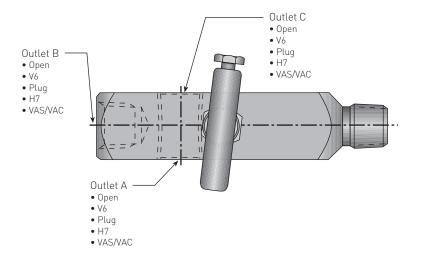
M51 in 316L material maximum pressure rating: 9000 psi at 200°F; 4000 psi at 500°F.

M5 METAL SEAT SPECIFICATIONS

SELECTION GUIDE - METAL SEAT Example: Packing Н GRAF0IL® R 0-ring PTFE Ε Low emission graphite Seat T Integral Body material^[1] CS, A105 C s SS, A479-316 Monel® 316L Hastelloy® Connections (outlet/inlet)[1] 1/2-inch MNPT x (3) 1/2-inch FNPT 46 $\frac{3}{4}$ -inch MNPT x (3) $\frac{1}{2}$ -inch FNPT **Connection style** С Male plain end (CS is black oxide coated) Length L Long body extension (4-inch insulation) Options CL00 Chlorine cleaning (CL) HD Hydrostatic testing (100%) (MSS-SP-61) LAT Lockable anti tamper MS Monel stem **OCOO** Oxygen clean (OC) **0C01** Gaseous oxygen clean (GOC) PMI00 PMI body only SG (Sour Gas) NACE edition 2003 /MR0103 SG3 (Sour Gas) NACE MR0175/ISO 15156-3 (latest edition) All 316 SS construction SS

NOTE

1. Call factory for optional material, other sizes, or end connections.

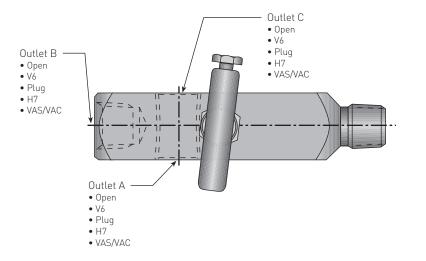


M5 SOFT SEAT SPECIFICATIONS

SELECTION GUIDE - SOFT SEAT Example: Packing ٧ PTFE R FKM 0-ring Low emissions Graphite^[3] Ε Seat PTFE PEEK ν E Delrin® (standard) PCTFE^[1] D Κ Body material^[2] CS, A108 C s SS, A479-316 Monel® 316L Hastelloy®[4] Connections (outlet/inlet)[2] 44 1/2-inch MNPT x (3) 1/2-inch FNPT 46 3/4-inch MNPT x (3) 1/2-inch FNPT Connection style С Male plain end (CS is black oxide coated) Length L Long body extension (4-inch insulation) Options CL00 Chlorine cleaning (CL) Hydrostatic testing (100%) (MSS-SP-61) HD LAT Lockable anti tamper MS Monel stem **OCOO** Oxygen clean (OC) **OC01** Gaseous oxygen clean (GOC) PMI00 PMI body only SG (Sour Gas) NACE edition 2003 /MR0103 **SG3** (Sour Gas) NACE MR0175/ISO 15156-3 (latest edition) – Hastelloy material only SS All 316 SS construction

NOTES

- 1. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F®.
- 2. Call factory for optional materials, other sizes, or end connections.
- 3. Temperature limited to seat materials.
- 4. Bonnet lock not available.

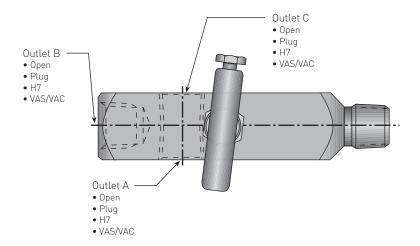


M5 ASME B31.1 AND B31.3 SPECIFICATIONS MEETS MSS SP-105

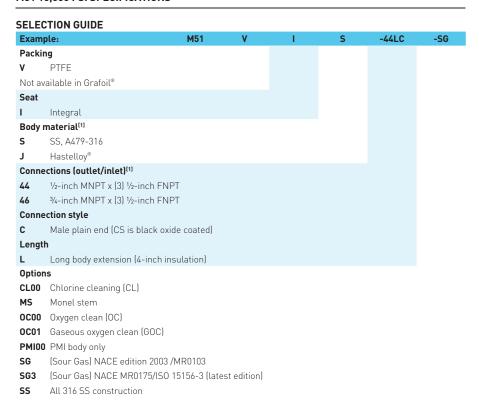
SELECTION GUIDE - POWER INDUSTRY APPLICATIONS[1] Example: **Body material** С CS, A105 SS, A479-316 Connections 1/2-inch MNPT x (3) 1/2-inch FNPT 44 3/4-inch MNPT x (3) 1/2-inch FNPT 46 Connection style С Male plain end (CS is black oxide coated) Length L Long body (4-inch insulation) Options CL00 Chlorine cleaning (CL) LAT Lockable anti tamper MS Monel stem **OCOO** Oxygen clean (OC) **OC01** Gaseous oxygen clean (GOC) PMI00 PMI body only (Sour Gas) NACE edition 2003 /MR0103 SG SG3 (Sour Gas) NACE MR0175/ISO 15156-3 (latest edition) SS All 316 SS construction ΧР ASME B31.1

NOTE

 All Power M5 Gauge Valves come standard with GRAFOIL® packing, integral seats, bonnet locks, and are subjected to hydrostatic testing.



M51 10,000 PSI SPECIFICATIONS



NOTE

1. Call factory for optional materials, other sizes, or end connections.

